



# Bio-Stable Water-Soluble Cutting Fluid



## Earth-Friendly Formula .. ROI-Friendly Performance

Vegetable oil based, biodegradable premium machine coolant which combines extreme pressure technology, wetting agents and high lubricity components to ensure outstanding performance during demanding operations. Fortified and stabilized XPL+ technology gives extreme pressure performance without the risk of extreme hazard disposability problems.



### HIGH PERFORMANCE BENEFITS:

- Increases production rates
- Improves tolerances and finish
- Extends tool and machine life
- Reduces edge buildup
- Extends sump life
- Retards bacteria and fungus
- Biocides to control rancidity
- Reduces down time
- Lowers power consumption & noise
- Excellent rust/corrosion protection
- Resistant to foaming
- Soft & hard water stable emulsification
- Stays in suspension



### SAFE FOR USE:

- Bio-friendly vegetable base formula
- No extreme hazard disposability issues
- Operator friendly safe formula without "Monday Morning" odors

### DILUTION RATIOS

Reaming & Boring	10:1 to 15:1
Drilling & Tapping	10:1 to 15:1
Milling	10:1 to 15:1
Turning	15:1 to 30:1
Sawing	15:1 to 30:1
Stamping	15:1 to 30:1
Grinding	30:1 to 50:1
Quenching	30:1 to 50:1

PART NUMBER	SIZE	CASE PACK
20001	1 Gallon	4
20005	5 Gallon pail	1
20055	55 Gallon drum	1