



The Ultimate Performance to Improve your Bottom Line



Advanced, water-based, synthetic all-purpose machining and grinding coolant with outstanding performance, designed to be "Operator Friendly". With XPL+ (Xtreme Pressure Lubrication) Technology, it polarizes oil molecules to bond to a tool's cutting edge, dramatically reducing welding and tearing. Guaranteed to save money in any sawing, grinding, boring, turning or milling process.



BOTTOM LINE BENEFITS:

- Increases speed & feed rates
- Improves surface finishes
- Removes heat efficiently
- Extends tool life
- Reduces edge buildup
- Extends life of cutting solution
- Retards bacteria growth
- Reduces down time
- Lowers power consumption
- Cuts down noise
- Excellent rust/corrosion protection
- Resistant to foaming
- Soft & hard water emulsification



SAFE FOR USE:

- No hazardous ingredients
- No harmful mist vapors

DILUTION RATIOS

Reaming & Boring	10:1 to 15:1
Drilling & Tapping	10:1 to 15:1
Milling	10:1 to 15:1
Turning	15:1 to 30:1
Sawing	15:1 to 30:1
Stamping	15:1 to 30:1
Grinding	30:1 to 50:1
Quenching	30:1 to 50:1

PART NUMBER	SIZE	CASE PACK
21001	1 Gallon	4
21005	5 Gallon pail	1
21055	55 Gallon drum	1